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2020.0 DEFENDER (LE), 501-20A

SEATBELT SYSTEM

THIRD ROW SEATBELT RETRACTOR (G2413301)

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 1	Seatbelt retractor bolt	1

REMOVAL



NOTE:

- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations for left side components, right side components are similar.

1.



WARNING:

Take extra care when handling Supplementary Restraint System (SRS) components.

Before handling any components within the SRS, make sure that the safety guidelines are followed.
Refer to: [Standard Workshop Practices](#) (100-00 General Information, Description and Operation).

2.

Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

3.

To avoid accidental airbag deployment, wait at least 1 minutes after you disconnect the startup battery ground cable.

4.

Remove the rear junction box.

Refer to: [Rear Junction Box](#) (418-00 Module Communications Network, Removal and Installation).

5.

Remove the right loadspace trim panel.

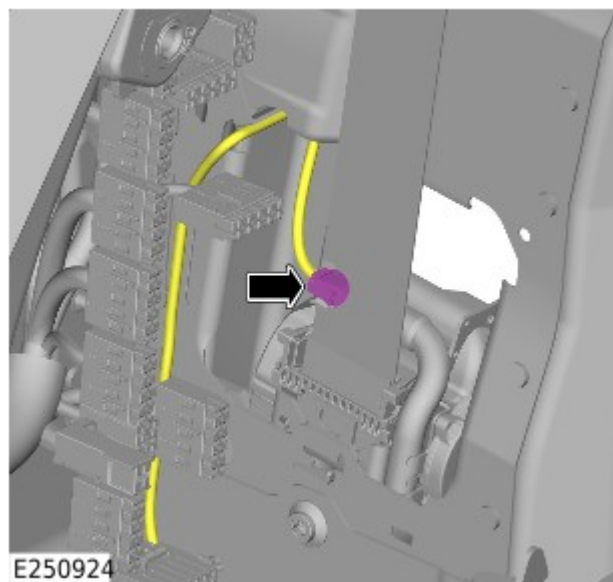
Refer to: [Right Loadspace Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

6.

Remove the D-pillar trim panel.

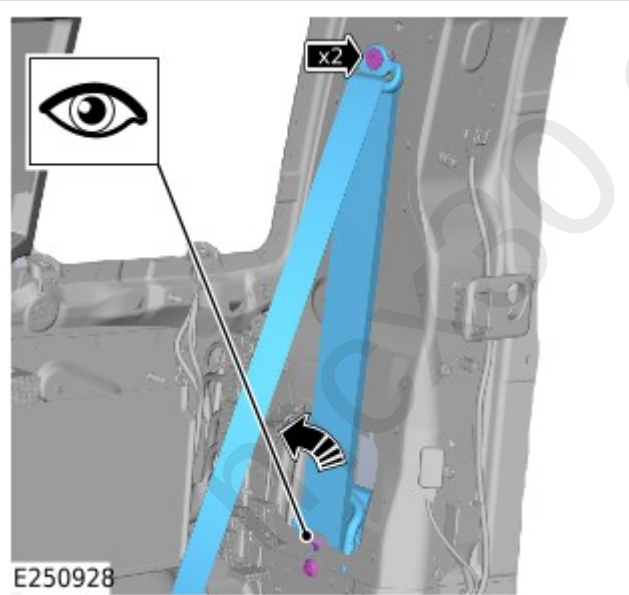
Refer to: [D-Pillar Trim Panel - 110](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

7.



Disconnect the electrical connector

8.



- Note the orientation of the component prior to removal.
- Remove the bolt and the seatbelt upper anchor.
- Remove the seatbelt retractor bolt.
- Remove the third row seatbelt retractor and belt assembly.

INSTALLATION

1.

CAUTION:

Make sure that the component is correctly located.

- Install the third row seatbelt retractor and belt assembly.
- Install and tighten the new seatbelt retractor bolt.
Renew Part: [Seatbelt retractor bolt](#) Quantity: 1.
Torque: 40Nm
- Connect the electrical connector to the third row seatbelt retractor.
- Install the seatbelt upper anchor and bolt.
- Tighten the bolt.
Torque: 40Nm

2. Install the D-pillar trim panel.

Refer to: [D-Pillar Trim Panel - 110](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

3. Install the right loadspace trim panel.

Refer to: [Right Loadspace Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

4. Install the Rear Junction Box.

Refer to: [Rear Junction Box](#) (418-00 Module Communications Network, Removal and Installation).

5. Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).